



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW5605G00551-3G

Job Sheet 203437



Part No: RBW5605G00551-3G

Job Qty: 1 pcs

Part Name: Tool, Filler Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/19

Job Tracking No:

Due Date: 11/22/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW5605G00551-3G Rev D IPP Rev A 18.03.23 New issue DP Verify DD/IPP Rev. B 19.06.03 drawing revision DP Verify DD/IPP Rev. C 19.09.13 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/22/19	11/22/19	0.00	0.07	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
120	QC 5	1 pcs	11/22/19	11/22/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/22/19	11/22/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		



Container No: S233035



Part: RBW5605G00551 - 3G

Job No: 203437

Serial No/Batch: S233035

Revision: D

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/19/19

Plex 11/19/19 10:31 AM dart.lacelle.linda

				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	11/22/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

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Part Op 100 - Assemble as per drawing. See note 9 and 10.
Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____) Identify and Stock The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
140 - (QC21- Final Inspection - Work Order Release)

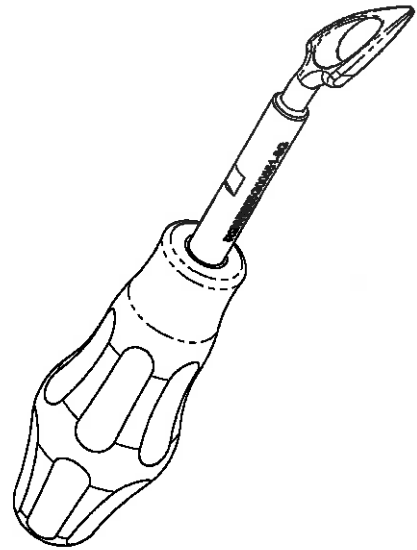
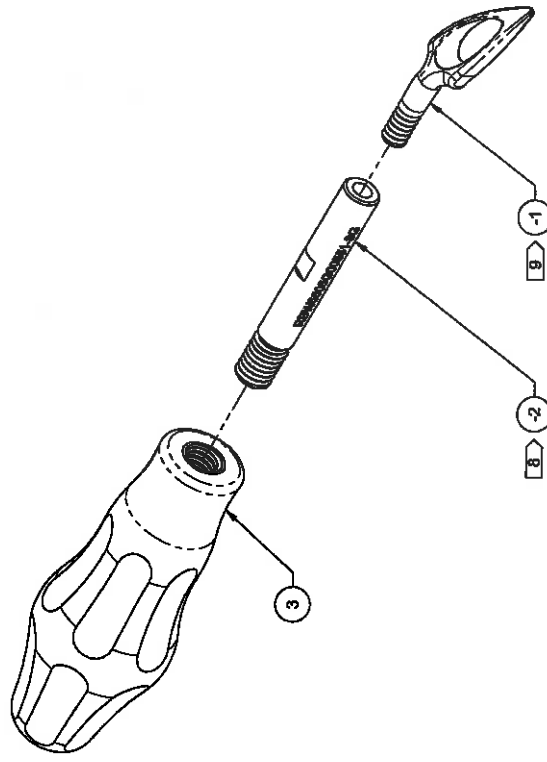
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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
CL-652-PGH	Plastic Handle 3/8"-16 x 5/8" Depth x 3-3/4" Long	1 Ea (1 ea)	100-Small Fab - 1	51983P
RBW5605G00551-3G-1	Shoe	1 pcs (1 ea)	100-Small Fab - 1	5220902
RBW5605G00551-3G-2	Shank	1 pcs (1 ea)	100-Small Fab - 1	5219118

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	CL-652-PGH	1	1	0
	RBW5605G00551-3G-1	1	7	0
	RBW5605G00551-3G-2	1	7	0

Part Specifications	
Specifications could not be found.	

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW5605G00551-3G-1	SHOE
-2	1	RBW5605G00551-3G-2	SHANK
3	1	CARR-LANERCL-652-PGH OR EQUIV.	PLASTIC PALM GRIP HANDLE 3/8"-16 THREAD X 5/8" THREAD DP, X 3-3/4" LG.



RBW5605G00551-3G FILLER INSTALLATION TOOL

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1^\circ$
 XXX = $\pm 0.01"$ / $\pm 0.5^\circ$
 XXXX = $\pm 0.005"$ / $\pm 0.1^\circ$
 XXXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -1, AND REMOVE EXCESS
 - 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -2, AND REMOVE EXCESS
 - 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

D		SEE PREVIOUS REVISION FOR MORE INFORMATION		19-911		KPT	
REV.		DESCRIPTION		ECN #		BY	
DESIGN		DRAWN		YAM		KPT	
CHECKED		MFG. APPR.		JFC		APPROVED	
DATE		2019-09-13		TITLE		RBW5605G00551-3G	
TOOL PART #		RBW5605G00551-3G		TITLE		FILLER INSTALLATION TOOL	
REV. D		SHEET 1 OF 3		SCALE		NTS	
DART AEROSPACE LTD		HAWKESBURY, ONTARIO, CANADA		REV. D		SHEET 1 OF 3	
DATE		2019-09-13		TITLE		RBW5605G00551-3G	
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REV. D		SHEET 1 OF 3		SCALE		NTS	
DART AEROSPACE LTD		HAWKESBURY, ONTARIO, CANADA		REV. D		SHEET 1 OF 3	